

## TP 321 • UNS S32100 • 1.4541 • TPS-INOX 4541-321

High carbon steels prone more to intercrystalline attack in weld zones and slower cooling sections. This steel avoids such attacks through its stabilization with Ti. The corrosion behaviour of this alloy in natural environments is very similar to the TP 304/304L alloys. Architecturally, it may not be adequate for near-industrial or onshore locations in Europe. Satisfactory in many low-chloride waters, it is prone to pitting or crevice corrosion in seawater. Water treatment, galvanic protection and deaeration can influence the performance.

Material grade	Norm	Chemical composition • mass in %									
		C	Si	Mn	P	S	Cr	Ni	Mo	Ti	Sonst.
		max.	max.	max.	max.	max.	min. – max.	min. – max.	min. – max.		
1.4541	EN 10216-5	0,080	1,00	2,00	0,040	0,015	17,50 - 19,00	9,00 - 12,00	-	5x% C max. 0,70	-
TP321	ASME SA / AS TM A 213	0,080	1,00	2,00	0,045	0,030	17,00 - 19,00	9,00 - 12,00	-	5x% C max. 0,70	-

Material grade	Norm	Mechanical properties and heat treatment					
		Rp 0,2 [MPa]	Rp 1,0 [MPa]	Rm [MPa]	A [%]	Härte	Wärmebehandlung
		min.	min.	min. – max.	min	HRB max.	
1.4541	EN 10216-5	200	235	500 - 730	35	-	lösungsgeglüht
TP321	ASME SA / AS TM A 213	205	-	515	35	90	lösungsgeglüht

Tolerances				
AD - Rohr	AD	WD	special WT	ID
ab Ø4,550 mm	±0,050 mm	±0,150 mm	±0,100 mm	X
ab Ø9,530 mm	±0,050 mm	±0,100 mm	±0,080 mm	±0,050 mm
ab Ø30,001 mm***	±0,100 mm	±0,150 mm		±0,050 mm

\*\*\* to max. ø44,500 mm

- Tolerances acc. to DIN EN 10305-1 can be confirmed to OD 30mm
- Tolerances acc. to DIN EN ISO 1127 / DIN EN 10216-5 can be confirmed
- Tolerances acc. to ASTM can be confirmed generally

Abmessungsbereich\*

Abmessungsspektrum

AD	WD	[mm]	0,89	1,00	1,20	1,24	1,65	1,82	2,00	2,11	2,30	2,35	2,50	2,60	2,64	2,77	2,87	3,00	3,20	3,25	3,60	3,85	3,91	4,00	4,40	5,50	6,35	7,00
[mm]	[inch]	[inch]	0,035			0,048	0,065	0,072		0,083		0,093			0,104	0,109	0,113		0,126	0,128			0,154				0,250	
6,00																												
6,35	0,250																											
7,00																												
7,50																												
8,00																												
9,00																												
9,53	0,375																											
10,00																												
11,00																												
12,70	0,500																											
13,00																												
15,00																												
15,88	0,625																											
16,00																												
16,80																												
17,15	0,675																											
18,00																												
19,00																												
19,05	0,750																											
20,00																												
21,34	0,840																											
22,00																												
22,23	0,875																											
23,00																												
25,00																												
25,40	1,000																											
26,00																												
26,67	1,050																											
28,00																												
30,00																												
31,75	1,250																											
32,00																												
33,40	1,315																											
36,00																												
38,10	1,500																											
42,00																												
44,50	1,750																											

