

TP 304L • UNS S30403 • 1.4306 • TPS-INOX 4306-304L

Low carbon version of TP 304 guaranteed no creep resistance above 500°C. Good high temperature oxidation resistance up to 900°C. General corrosion characteristics are similar to TP 304. Stability and toughness at cryogenic temperatures is high. Main applications: Pipe and heat exchanger tubes in chemical, petrochemical and food industries.

Material grade	Norm	Chemical composition • mass in %									
		C	Si	Mn	P	S	Cr	Ni	Mo	Ti	Sonst.
		max.	max.	max.	max.	max.	min. – max.	min. – max.	min. – max.		
1.4306	EN 10216-5	0,030	1,00	2,00	0,040	0,015	18,00 - 20,00	10,00 - 12,00	-	-	N 0,10 max
TP304L	ASME SA / AS TM A 213	0,035	1,00	2,00	0,045	0,030	18,00 - 20,00	8,00 - 12,00	-	-	-

Material grade	Norm	Mechanical properties and heat treatment					
		Rp 0,2 [MPa]	Rp 1,0 [MPa]	Rm [MPa]	A [%]	Härte	Wärmebehandlung
		min.	min.	min. – max.	min	HRB max.	
1.4306	EN 10216-5	180	215	460 - 680	40	-	lösungsgeglüht
TP304L	ASME SA / AS TM A 213	170	-	485	35	90	lösungsgeglüht

Tolerances				
AD - Rohr	AD	WD	special WT	ID
ab Ø4,550 mm	±0,050 mm	±0,150 mm	±0,100 mm	X
ab Ø9,530 mm	±0,050 mm	±0,100 mm	±0,080 mm	±0,050 mm
ab Ø30,001 mm***	±0,100 mm	±0,150 mm		±0,050 mm

*** to max. ø44,500 mm

- Tolerances acc. to DIN EN 10305-1 can be confirmed to OD 30mm
- Tolerances acc. to DIN EN ISO 1127 / DIN EN 10216-5 can be confirmed
- Tolerances acc. to ASTM can be confirmed generally

Abmessungsbereich*

Abmessungsspektrum

AD	WD	[mm]	0,89	1,00	1,20	1,24	1,65	1,82	2,00	2,11	2,30	2,35	2,50	2,60	2,64	2,77	2,87	3,00	3,20	3,25	3,60	3,85	3,91	4,00	4,40	5,50	6,35	7,00
[mm]	[inch]	[inch]	0,035			0,048	0,065	0,072		0,083		0,093			0,104	0,109	0,113		0,126	0,128			0,154				0,250	
6,00																												
6,35	0,250																											
7,00																												
7,50																												
8,00																												
9,00																												
9,53	0,375																											
10,00																												
11,00																												
12,70	0,500																											
13,00																												
15,00																												
15,88	0,625																											
16,00																												
16,80																												
17,15	0,675																											
18,00																												
19,00																												
19,05	0,750																											
20,00																												
21,34	0,840																											
22,00																												
22,23	0,875																											
23,00																												
25,00																												
25,40	1,000																											
26,00																												
26,67	1,050																											
28,00																												
30,00																												
31,75	1,250																											
32,00																												
33,40	1,315																											
36,00																												
38,10	1,500																											
42,00																												
44,50	1,750																											

